

Production/Admin: 13/2/11
Date Received/Costing: 13/2/11
Initials: [Signature]

Location: _____

Initials of receiver (if shipment OK) Level 12 [Signature]

Discrepancies	Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	M17484 200		48			48	
	M606756.032		336			336	

Packing Slip: ☒ Yes ☐ No
Invoice: ☒ Yes ☐ No
Receipt: ☒ Yes ☐ No
Supplier: 14566 hamp
Date: 13/2/11
Supplier: 14566 hamp
Release Note Attached: ☒ Yes ☐ No
Waybill Attached: ☒ Yes ☐ No
Shipment Complete: ☒ Yes ☐ No
QC6 Inspection: ☒ Yes ☐ No
Work Order: ☒ Yes ☐ No

Batch No: M124572
Date P/O: 19032

Receiving Report

Purchase Order Receipt Listing

Monday, February 11, 2013 11:19:14 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19032 Receipt Dates from 2/11/2013 to 2/11/2013 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO19032	2		M304S16GA	sf	2/15/2013	2/11/2013	320.0000	\$4.03	0.0000	0	\$1,289.74
CAD	No		304/316 Sheet .063	sf	320.0000	DES102		\$1,289.74	0.0000	0	
			124572								
	3		M304S18GA	sf	2/15/2013	2/11/2013	200.0000	\$3.22	0.0000	0	\$644.87
	No		304/316 .050 Sheet	sf	200.0000	DES102		\$644.87	0.0000	0	
			124572								
	5		M6061T6S.080	sf	2/15/2013	2/11/2013	144.0000	\$2.86	0.0000	0	\$412.09
	No		6061-T6 .080 Sheet	sf	144.0000	DES102		\$412.09	0.0000	0	
			124572								
	6		M6061T6S.188	sf	2/15/2013	2/11/2013	64.0000	\$2.14	0.0000	0	\$137.21
	No		6061-T6 .188 Sheet	sf	64.0000	DES102		\$137.21	0.0000	0	
			124572								
	9		M6061T6B1.500X02. f	f	2/15/2013	2/11/2013	24.0000	\$8.43	0.0000	0	\$202.43
	No		500								
			6061-T6 Bar 1.50 x	f	24.0000	DES102		\$202.43	0.0000	0	
			2.50								
			124572								
	10		M6063T5A0.750W.0 f	f	2/15/2013	2/11/2013	63.0000	\$0.48	0.0000	0	\$30.15
	No		63								
			Angle6063T5 .750	f	63.0000	DES102		\$30.15	0.0000	0	
			X.750 X.063w								
			124572								
	11		D6201P	f	2/15/2013	2/11/2013	20.0000	\$10.00	0.0000	0	\$200.01
	No		T Extrusion 4X4X3/8 f	f	27.2029	DES102		\$200.01	0.0000	0	
			124572								
										Total Received Quantity:	835.0000
										Total Qty to Inspect (PO U/M):	0.0000
										Total Reject Quantity:	0.0000
										Total Receipt Value:	\$2,916.52
										Total Balance Due Quantity:	7.2029

B I L L O F L A D I N G

No: PEC 807045

Ship From:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 08Feb13 at 12:46 From PFW

Probill

Via VIM TRANSFER

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-534750- 1 Your PO # 19032

STAINLESS STEEL SHEET 304-2B

.0600 Nom X 48.0000" X 120.0000"

Heat Number

SF30003

Tag No

148885

Quantity
320.00 SFTPCS
8Wt LBS
772

2) Our Order PEC-534750- 2 Your PO # 19032

Part # STOCK

ALUMINUM SHEET 6061 T6

.0810 Nom X 48.0000" X 144.0000"

Heat Number

434951

Tag No

148872

Quantity
144.00 SFTPCS
3Wt LBS
157

3) Our Order PEC-534750- 3 Your PO # 19032

Part # STOCK

ALUMINUM SHEET 6061 T6

.1870 Nom X 48.0000" X 96.0000"

Heat Number

28870/01/00

Tag No

148886

Quantity
64.00 SFTPCS
2Wt LBS
169

4) Our Order PEC-534750- 4 Your PO # 19032

ALUMINUM FLAT BAR 6061-T6511

1.50" x 2.50" X 144.0000"

Heat Number

18642

Tag No

148751

Quantity
24 FTPCS
2Wt LBS
105

5) Our Order PEC-534750- 5 Your PO # 19032

Part # OFFERING

ALUMINUM ANGLE 6063-T5

.750" x .750" x .062" X 252.0000"

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 807045
Ship Date 08Feb13 at 12:46 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1150)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

Heat Number	Tag No	Quantity	PCS	Wt LBS
12120191B	148752	63 FT	3	8

(6) Our Order PEC-534750- 6 Your PO # 19032

ALUMINUM TEES 6061 T6
4.00" x 4.00" x .375" X 240.0000"
NEED TO CONFIRM THE DIM.. WILL ADVISE

Heat Number	Tag No	Quantity	PCS	Wt LBS
21118019	148915	20 FT	1	69

TOTAL:	Tags	PCS	LBS
	6	19	1280

Heat Number *** Chemical Analysis ***
12120191B
18642
21118019
28870/01/00
434951
SF30003

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH
MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 2 SKIDS 2 BDLS G.W 1563 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIAUX NA
 4700 BOIS FRANC
 ST. LAURENT, QC H4S 1A7
 Tel: 514-337-0161 Fax: 514-745-2968

No: VIM 393179
 Ship Date 11Feb13 at 9:35 From VFW
 Probill
 Via VIM TRUCK
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

C62

B I L L O F L A D I N G

1) Our Order PEC-535069- 1 Your PO # 19032
 STAINLESS STEEL SHEET 304-2B
 .0480 Nom X 48.0000" X 120.0000"
 Heat Number Tag No
 1 CRATE R133 UZ118173 87554

Quantity	PCS	Net Wt	Gr	LBS
200.00 SFT	5	401		493

Tags	PCS	Net Wt	Gr	LBS
1	5	401		493

TOTAL:

Heat Number
 UZ118173

*** Chemical Analysis ***

ADD ON TO 534750 / 535062 / 535057 SURCHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00
 SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:

THYSSENKRUPP MATERIAUX NA

4700 BOIS FRANC

ST. LAURENT, QC H4S 1A7

Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 11Feb13

Probill

Via VIM TRUCK

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: REC 807045

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 08Feb13 at 12:46 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/CST# 1017227001 TQ001 TDS/CST TVQ/UST #110222001 DT0001

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

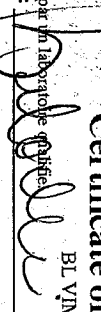
DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
0.480 Nom X 48.0000" X 120.0000"

PART NO.

PO/Rel 19032

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le producteur du matériel ou les données résultant de

L'analyse faite par un laboratoire accrédité
SIGNED PAR: 

BL VM-393179-001

11Feb13
Pg 1/1

LIANZHONG STAINLESS MILL TEST CERTIFICATE **TDV Rheinland**

ORIGINAL

CUSTOMER
DAHER METAL SALES LIMITED

EN 10204-3.1

CUSTOMER NO.
UAI012004

Product: COLD ROLLED STAINLESS STEEL SHEET IN COIL NO. 28

Certificate No.

With content of TDV, Certificate no. 01 202 CH-RO-10 D391, dated April 10, 2010

2011-FEB-28

Order No.

Specification/Steel Grade: A519 4240-09 S30400
Surface Finish: No. 28

Requirements

PED 97/23/EC

Date

Page

1/1

Test Temp.

22°C

Product ID	Heat No.	Dimension	QTY	Weight(kg)	Test
12S709718A 12S709718B	U218173 U218173	0.080 inch x 48 inch x 120 inch 0.480 inch x 48 inch x 120 inch	1 7,825	7,825 OK	OK
				Subtotal 15,495	

Specification No.	Proof stress (N/mm²)		Tensile Stress (N/mm²)	Elong. (%)	Hardness Test	
	0.2%	1.0%			HRB	HV
12S709718A 12S709718B	205 310	347 347	515 515	40 54	97 85	172 172

Remark

- 1.1 Tensile Test EN 10002-1:2001
- 1.2 0.2% Test, Method A of EN ISO 3651-2:1998
- 2 Positive material identification conducted
- 3 The heat treatment temp. is around 1050°C ± 50°C
- 4 The recrystallization annealing temp. is around 1100°C ± 50°C.

1. The hereby certify that the material described herein has been manufactured and tested in accordance with the a.m. material specifications.
2. The hereby certify that the material described above has no radiation contamination has been detected.
3. ISO 9001 has established a QMS according to ISO 9001, which is certified by DNV CERTIFING, no. 2463-2007-AQ-RQC-RVA).
4. The report can only be reproduced in full.

Marking:
Heat No.
Product ID
Steel grade
Manufacturers mark
Works Inspector's Stamp



CHI LUNG LUNG

Works Inspector

LZ-JA-A-0004 第2版 2010-01-01



Sapa Industrial Extrusions
1550 KIRBY LANE
SPANISH FORK, UT
84602-1349

Certified Inspection Report

Page 1 of 2

Page 1 of 2
Cert Print Date

Sale Order Number 1100549314
Line No. 3
Customer P/O 5400167164-30
Cert Creation Date 10-JAN-13

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

COPPER & BRASS SALES INC
ATTN: ACCOUNTS PAYABLE
P.O. BOX 5116
SOUTHFIELD, MI - 48086

Ship To Customer

COPPER & BRASS SALES INC
8001 THYSSENKRUPP PARKWAY
NORTHWOOD, OH - 43619

NORTHWOOD, OH - 43619

Quantity Shipped	Date Shipped	Item Description	Specification
1140 LB	10-JAN-13	Extruded Rectangular Bar 2.000 TK x 2.250 W RAD	ASTM B221 REV 12 AMS-QQ-A-2808 REV 1997 ASME B221 REV 09
B/L	Item No.	144 IN LN FIN M-MILL W/F 5.292 F 2 CS 3	
392297	Item No. Rev	6061/T6311	
Delivery Id	Item No. Rev	Marking CONTINUOUS	
4389461			
Customer/Part No.			
ALRBC00877			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Wade Bishop

Wade Bishop

Quality Control Manager

10-JAN-13

Quantities per 100 Pounds

Spec. Name	Lot Number	Quantity	PCS	Weight	Net
Q14-PK01387190	21290617	18	PCS	1146	1140

Composition Limits

Alloy	Si	Mn	Pb	Cu	Mg	Fe	Cr	Zn
	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	---	0.70	0.15	0.40	---	0.25

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402299599

Cst#AT Cst#R REC# 245764

Wgt.: 63.000 LB Date 02/07/2013

John R. Jones



Sapa Industrial Extrusions
1550 KIRBY LANE
SPANISH FORK, UT
84660-1349

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1100549314	3	5400167164-30	SAPA692200	2 of 2
			Cert Creation Date	Cert Print Date
			10-JAN-13	10-JAN-13

Alloy	Min	Max	Min	Max	Min	Max
6061	---	0.15	---	0.05	---	0.15

Composition Results

Item/Cert	Si	Fe	Cu	Mn	Mg	Cr	Zn	P	Others Total	Others Total
SI2123101	0.73	0.36	0.29	0.07	0.91	0.05	0.04	0.03	---	---
SI3010508	0.73	0.41	0.32	0.07	0.92	0.07	0.06	0.03	---	---

Mechanical Property - Test Results

Item/Cert	UTS - L	YS - L	EL-AD-Long
76511	21290617	1	48.3
21290617	1	48.3	48.3
			45.0
			45.0
			14.0
			14.0

Cert Notes

Material manuf. 1 to T6511 specifications also meets T6 requirements.
All elements are as specified in the chemical analysis section. The remainder is Aluminum.
All alloys produced at Sapa Industrial Extrusions comply with 0.4% maximum lead per RoHS, with the exception of 6062 alloy
In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1
Material produced in compliance to EN 10204 3.1
Model and Manufactured in the USA
Made in USA

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402299599
CStar CStar PEC# 245764
Wgt.: 63.000 LB Date 02/07/2013

John R. Gumbert

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6
0810 Num X 48.0000" X 144.0000"

PART NO. 87096K

P.O./Ref 19032

We certify that this is a true copy of the report
furnished by the producer of the material to data
furnished from tests made in approved labs.

Signed by:

BL PEC-807045-002

8Feb13
Pg 1/2

Certificate of Mill Test Results

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1372263 Ship Date 0 B.L. No. Invoice No. Alcoa No. Item
2012-04-26 6972215 00000 1000373656-1 DP-73656-1
P.O. No./Govt Contract No. Customer Alcoa Item
CHARLESTON ALUMINUM 6061123052R01

You hereby certify that the material examined by this certificate has been inspected with and has been found to meet the applicable requirements of the specification forming a part of the design and that sample representative of the material met the conventional limits and had the mechanical properties shown on the form of this report. This report shall not be reproduced except by full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The production of this certificate is subject to the conditions, limitations or entries on this certificate by any modification or purchase on a "Buyer's Order" under inspection fee.

Rob Woodall
Director of Manufacturing Development Works

Tamara Thompson
Quality Assurance Manager

Page 1 of 2

Ship To: CHARLESTON ALUMINUM

Item Description
0.08 IN THK (+0.0000 - .0045) X 48.0 IN W (+.046875 - .046875) (N) A/T 6061-
76 COIL SHEET FOR DISTRIBUTORS TOLERANCE
GUARANTEED, AMS4027 REV N
ASTM B209 REV 19 (NOT MARKED) COIL SIZES: IN
26 IN COIL NETS: MAX 7500 LB
MAX GROSS SKID WT: 6000 LB QDMA TOL +/-
10 % CDR 0233540 REV 01 CDR REQ 12-04-
24 *** M/E 12-05-05 ***

Num	Package Ticket	Lot	Weight	Quantity	UDM	Inspector	Cluck Numbers
1	403366	434951	4355	1	PC	27645 47351	
2	403368	434951	7452	1	PC	27645 47351	

Notes for COR: 0233540.1
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISION N DATED 1997-08-01.

COR: 0233540.1 - Specification limits

Temp T6	Dir Long Transv.	UTS	TXS	SLAD	KSI	FCT	Max	Min	42.0	35.0	10	Other												
		SI	FE	CU								MB	MG	CR	ZN	TI	Each	Total	Aluminum					
Chemical Composition													Max	0.08	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15	REMAIN
Alloy 6061													Min	0.50		0.15		0.8	0.04					

13/02/13

PO/Re1 19032

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labo-

Signed by:

Certificate of Mill Test Results
BL PEC-807045-002
8Feb13

BL PIC-807045-002

8Feb13
Pg 2/2

Micoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, TX.

This last report should not be interpreted as a lack, without the written approval of the County Department, for planning, addition to other classes to be approved or to make a new course. The receiving of class, teachers or curriculum materials on the certificate by any teacher may be punished as a felony under applicable law.

Ed. L. L. L.

James P. Smith

11000 4100-0000
Director of Manufacturing Development Works

Q. City Manager's Message

Page 2 of 2

CCR: 0233940.1 - specification limits (cont.) -----
 Loc: 434951 - Mechanical, Physics, Metallurgy, Quantummeter Results

- Mechanical, Physical, Metallography, Quantometer Results

Transp	Test	KSI	PCT
76	2	49.4	12.6
DLC		KSI	
Long Transv.		43.1	

49	42.4	12.5
----	------	------

Cast Number	Chemical - OES	SI	FE	CU	MN	MG	CR	ZN	TI
M9464071	Actuals	0.64	0.4	0.26	0.05	1.0	0.15	0.06	0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

and
13/02/13

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ANGLE 6063-T5
.750" x .750" x .062" X 252.0000"
PART NO. OFFERING

PO/Rel 19032

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-807045-005

8Feb13

Signed by: _____

Pg 1/1

CAN ART

ALUMINUM EXTRUSION INC.

Material Test Report

Manifest: 257252

Ship To: ThyssenKrupp Materials NA

2821 Langstaff Road

Concord, ON L4K 5C6

Ticket:

5295755

Our Order: 391243 - 2

Cust P.O.: 244757

Die: ES05479

Part: 05479-000-252-T52

Alloy Temper: 6063 T52

Description: .750 x .750 x .062

Print Date: 1/21/13

Chemical Composition Range

6063	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other Each	Other Total
Min	0.20				0.45					
Max	0.6	.35	.10	.10	0.9	0.10	.10	.10	.05	.15

Mechanical Properties

Strength ksi

<u>Sample ID</u>	<u>Cast #</u>	<u>Lot #</u>	<u>Test Date</u>	<u>Ultimate Tensile</u>	<u>Yield 2% offset</u>	<u>Elongation 2" gage length</u>
143068	12120191B	A1	1/18/13	27.03	20.11	9.9

Applicable Specifications ~~ASTM B221~~ T2 QQA200/9

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized: _____


Evan Eng, Quality Assurance Mgr.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B

.0600 Nom X 48.0000" X 120.0000"

PART NO.

PO/Rel 19032

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-307045-001

8Feb13

Pg 1/1

Signed by:

Customer: **GLOBAL STAINLESS STEEL INC.**
Sales PO: **62888**
Sales Office: **CONSCHE**

Product: **COLD ROLLED STAINLESS STEEL SHEET BLT EDGE**
Commodity: **STEEL SHEET BLT EDGE**

产品质量证明书 MILL TEST CERTIFICATE

THYSSENKRUPP 江苏大明金属制品有限公司
JANGSU DAIMING METAL PRODUCTS CO., LTD.
地址: 江苏省无锡市滨湖区钱二套路1号
江阴市钱二套路1号
江阴市钱二套路1号
江阴市钱二套路1号

序号	Product No.	Type	表面状态	尺寸			重量	标准	屈服强度	抗拉强度	伸长率	硬度	冲击功	化学成分	热处理	炉号	C	Si	Mn	P	S	Nb	Cr	N
				厚度	宽度	长度			ReL	Rm	A	HR15N	Charpy											
1	6001803980	304	2B	0.5	1210	2430	0.0104	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
2	6001803981	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
3	6001803982	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
4	6001803983	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
5	6001803984	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
6	6001803985	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
7	6001803986	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
8	6001803987	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
9	6001803988	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
10	6001803989	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
11	6001803990	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
12	6001803991	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
13	6001803992	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
14	6001803993	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
15	6001803994	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
16	6001803995	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
17	6001803996	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
18	6001803997	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
19	6001803998	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010
20	6001803999	304	2B	0.5	1210	2430	0.0010	ASTM A240	275	73	45	167	167	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010

WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE ORDER AND SPECIFICATION.

江苏大明金属制品有限公司
JANGSU DAIMING METAL PRODUCTS CO., LTD.



Handwritten: 13/02/13

Handwritten: 6

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Nr.: 85283529 07 / 9

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2012 04 11

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Bestell Nr. / order no.: PEC-237401 Datum / date: 2012 03 05
Wareneempfänger / consignee: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Auftragsbest. Nr. / order confirm. no.: 638423 Datum / date: 2012 03 06
Endkunde, Bestell-Nr. / Your cust., ord. no.:	Lieferschein Nr. / delivery note: 85283529 Datum / date: 2012 04 30
Akkreditiv Nr. / letter of credit no.:	

Produkt/product	Bedingungen/terms
Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0.183x48.00x96.00 Kundenartikel-Nr / customer article no.:	Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 07 Material meets also the mech. properties of AMS 4027N, 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007
Sondervorschrift / special terms:	

AB-Pos. ord./item	BNr/Los/Teillos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
06	28870/01/00	01/0048910/2	6061.1	6384230002	4387,125 lbs	52

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)											
Guss Nr. / cast no.	AMAG designation	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	
01/0048910/2	6061.1										
	actual	0,73	0,47	0,23	0,13	0,89	0,17	0,01	0,04	0,03	

Zugversuch / Tensile test						
BNr/Los Lot/No.	Zustand temper	Richtung direction	Rm [ksi]	Rp0.2 [ksi]	A2" [%]	
28870/01	T6	LT	48,4	40,9	15	
28870/01	T6	LT	48,2	40,5	17	
28870/01	T6	LT	48,0	40,5	17	
28870/01	T6	LT	48,0	40,3	17	
28870/01	T6	LT	48,0	40,3	16	
28870/01	T6	LT	48,0	40,6	16	
28870/01	T6	LT	48,3	40,6	16	
28870/01	T6	LT	48,6	41,0	16	



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Nr.: 85283529 07 / 9

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2012 04 11

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
 We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkssachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	j.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
 Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM TEES 6061 T6
4.00" x 4.00" x .375" x 240.0000"

P.O./Ref 19032
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-807045-006
8Feb13
Pg 1/2

sapa

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRENSHAW, PA
17920-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB
Invoice To Customer
THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE
CONCORD, ON L4K 5C6
Ship To Customer
THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON L4K5C6

Certified Inspection Report

Sale Order Number	Line No.	Customer P/O	Cert Number	Page
1100476533	1	PTC-239624	SALV591086	1 of 2
			Ext Creation Date	Cert Print Date
			25-JUN-12	25-JUN-12

Quantity Shipped	Unit	Date Shipped	Item Description	Specification
1000	LB	25-JUN-12	Extruded Canadian Tee 4.000 W x 4.000 H x 0.375 TK x RAD .375	ASTM B221 REV 12 AAS-QQ-A-2608 REV ASME B221 REV 09
339465		Item No.	760002	
Delivery to		Item No. Rev	6061 T6 S11 W/F 3.433 F 5 CS 5 6061 T6 S11 Marking CONTINUOUS;	
4330967				

Customer Part No.
760002

Applicable Specifications, Revisions and Exemptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

We hereby certify that, unless otherwise indicated, the material conforms to the specifications and conditions stated in accordance with, and has been found to meet, the applicable specifications and conditions of the material and the composition and the mechanical properties shown on the face of this certification. Also, note that purity is not a normal constituent in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title
William Martin III
William Martin III
Tech/Quality Manager
25-JUN-12

Package Number	Lot Number	Quantity	UOM	Weight
Q12-PKG1716109	21118019	11	PCS	763
Q12-PKG1716111	21118019	4	PCS	283
				755
				273

Composition Limits												
Alloy	Si		Fe		Cu		Mn		Mg		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	0.70	0.15	0.40	0.15	0.80	1.20	0.04	0.35	...	0.25

DART AEROSPACE

PLANTING

We certify that this is a true copy of the report furnished by the producer of the metal, or data

Certificate of Mill Test Results
BL PEC-807045-006 8Feb13

8Feb13
Pg 2/2

53 POTTSVILLE STREET

CRESSUNA, PA
17929-0187

17929-0187

Seize Order Number
1100176533

Line No.

Customer P/O
PEC-239624

Cert Number
SAPAS910
Cert Credit
24-JUN-12

Page	2 of 22
Page	2 of 22
Cert Print Date	25-JUN-12

Composition Results												
Unit/Cont.	Si	Fe	Cu	Mn	Ni	Cr	Zn	Ti	Al	Pb	Other Each	Other Total
3029114	0.71	0.33	0.25	0.05	0.93	0.05	0.07	0.02	-	-	-	-

Mechanical Property - Tensile Limit

	Test Type	UTS - L	TYS - L	Elongation
COIN	KSI	-	KSI	PCT
For Test	-	-	-	-
Lot	Material	UTS - L	TYS - L	Elongation
75311	Z110MIV	43.2	43.2	40.5
		43.2	40.5	40.3
				16.6
				28.6

Cell Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2 % offset method

All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Tensar per Roll, with the exception of 6262 alloy

In accordance with EN 10204 Inspection Certificate Type 3.1

Imported in the U.S.A. or Other Qualified Countries as Defined by DPA RS 225.872.1

Thema: in USA

Certificate of Mill Test Results

BI-PHC-807045-004

8Feb13
Pg 1/1

[illegible]

ALUMINUM

<http://www.extrudex.com>

MANIFEST NO

277367

WALSH

Conductivity

90.0, 89.5, 89.0

13/02/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19032**

Purchase Order Date 2/06/13

PO Print Date 2/06/13

Page Number 1 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name
Vendor Phone 905 669 9444
Vendor Fax 905 738 9033
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

M124872

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M174B0.250X4.000	17-4 SS Bar .250 X 4.000	2/15/13 Yes	48.00 f	Yours ppd	\$24.5833	\$1,180.00
		Special Instructions: MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/6543 GRAIN MUST BE ALONG LENGTH OF BAR					
2	M304S16GA	304/316 Sheet .063	2/15/13 Yes	320.00 sf	Yours ppd	\$4.0100	\$1,283.20
		Special Instructions: MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH AS MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240					
3	M304S18GA	304/316 .050 Sheet	2/15/13 Yes	200.00 sf	Yours ppd	\$3.2800	\$641.60

8/13/2/11
5/10/43/20

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 2/06/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19032**

Purchase Order Date 2/06/13

PO Print Date 2/06/13

Page Number 2 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, PC STAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst: MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

4	M6061T6S.032	6061-T6 Sheet 0.032"	2/15/13 Yes	336.00 sf	Yours ppd	\$1,281.2	\$430.50
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Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11
OR AMS 4025 OR AMS 4027 OR ASTM
B209

5	M6061T6S.080	6061-T6 .080 Sheet	2/15/13 Yes	144.00 sf	Yours ppd	\$2,847.2	\$410.00
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Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11
OR AMS 4025 OR AMS 4027 OR ASTM
B209

6	M6061T6S.188	6061-T6 .188 Sheet	2/15/13 Yes	64.00 sf	Yours ppd	\$2,133.0	\$136.51
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No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES ☒ NO ☐

Change Nbr: 2

Change Date: 2/06/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19032**

Purchase Order Date 2/06/13

PO Print Date 2/06/13

Page Number 3 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name
Vendor Phone 905 669 9444
Vendor Fax 905 738 9033
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

m la 472

Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11
OR AMS 4025 OR AMS 4027 OR ASTM
B209

7	M6061T6B2.000X02.250	6061-T6 Bar 2.00 x 2.25	2/15/13 Yes	12.00 f	Yours ppd	\$13.0667	\$156.80
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Special Inst: MATERIAL: 6061-
T6/T651/T6510/6511T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

8	M6061T6B0.625X02.500	6061-T6 Bar .625 x 2.50	2/15/13 Yes	24.00 f	Yours ppd	\$3.4833	\$83.60
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Special Inst: MATERIAL: 6061-
T6/T651/T6510/6511T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

9	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	2/15/13 Yes	24.00 f	Yours ppd	\$8.3917	\$201.40
---	----------------------	-------------------------	----------------	------------	-----------	----------	----------

✓ 24.00 f 13/2/11

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 2/06/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19032**

Purchase Order Date 2/06/13

PO Print Date 2/06/13

Page Number 4 of 4

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

M/24 572

Special Inst: MATERIAL: 6061-
T6/T651/T6510/6511T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

10	M6063T5A0.750W.063	Angle6063T5 .750 X.063w	2/15/13	63.00	Yours ppd	\$0.4762	\$30.00
----	--------------------	-------------------------	---------	-------	-----------	----------	---------

Yes

f

1/23/14

11	D6201P	T Extrusion 4X4X3/8	2/15/13	27.20	Yours ppd	\$9.9500	\$270.67
----	--------	---------------------	---------	-------	-----------	----------	----------

Yes

f

*W/C 20 ✓
1/23/14*

Special Inst: AS PER DWG D6201 REV. A
B96808
T-BEAM EXTRUSION SIZE: 4.000" X
4.000" X 0.375"
MINIMUM TENSILE STRENGTH = 38 KSI
MINIMUM YIELD TENSILE STRENGTH
= 35 KSI
MATERIAL: 6061-T6/T6511 AS PER QQ-
A-200/8

PO Total: \$4,824.28

MATERIAL CERTIFICATION
REQD UPON DELIVERY

CL

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 2/06/13